

H

G

F

E

D

C

B

A

12

11

10

9

8

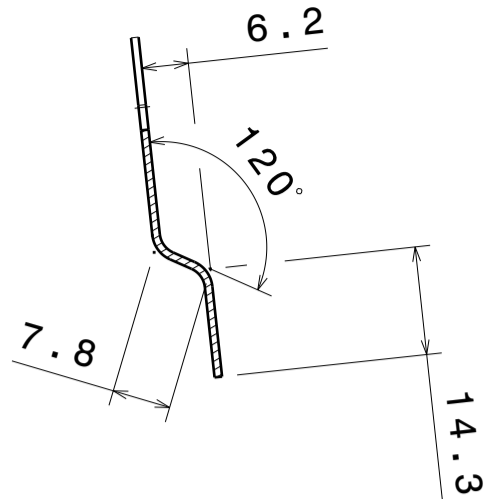
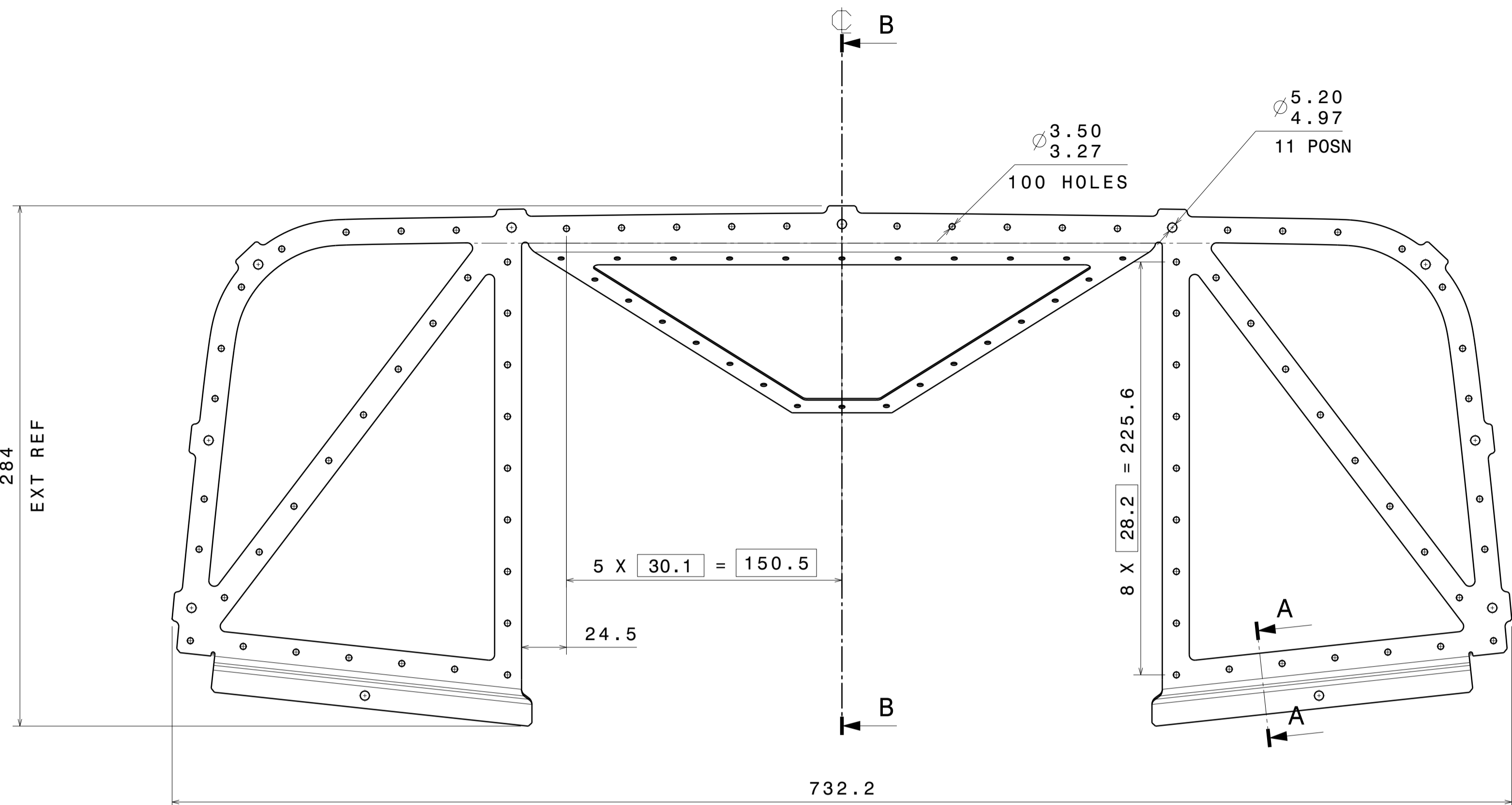
7

6

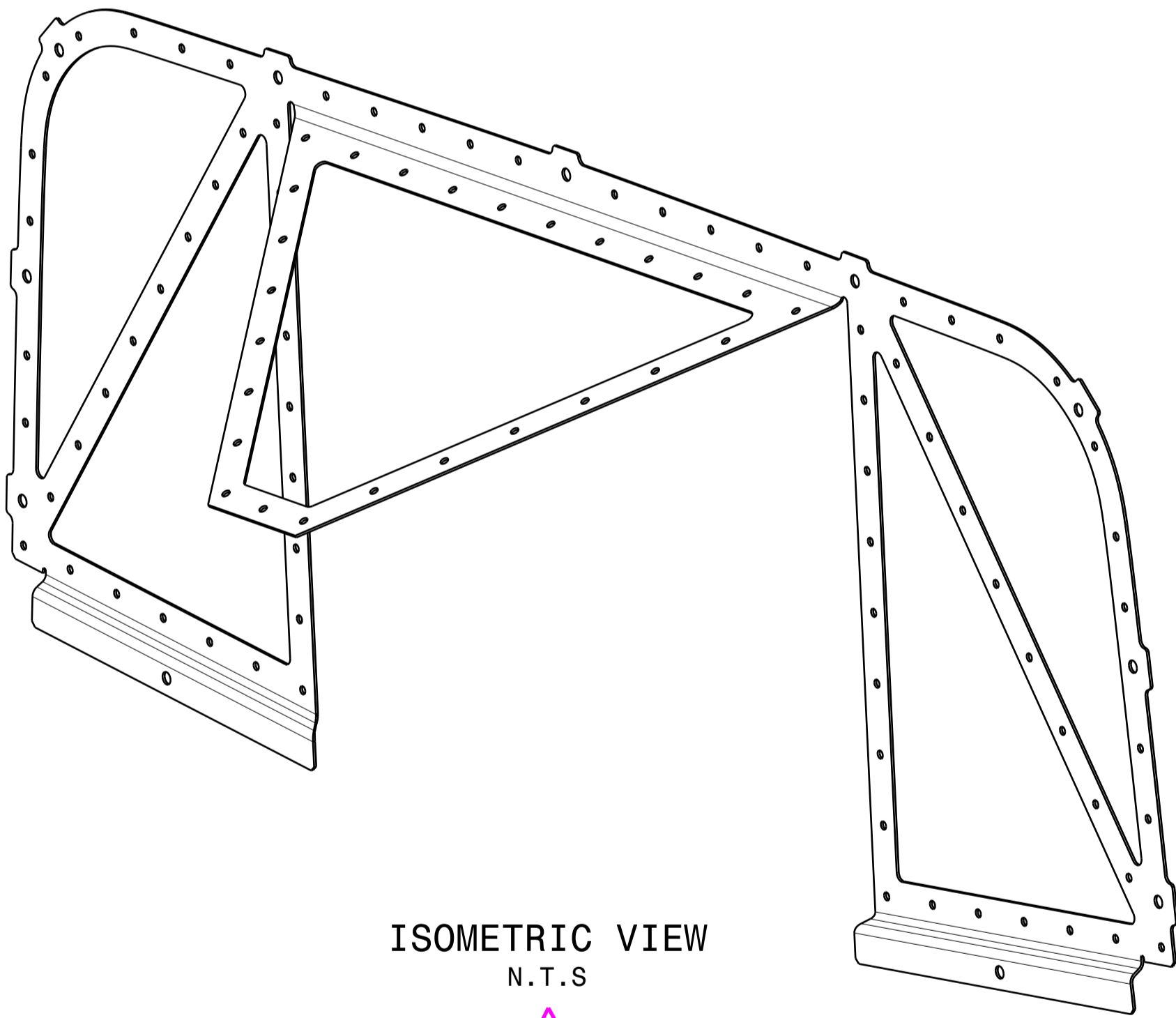
5

4

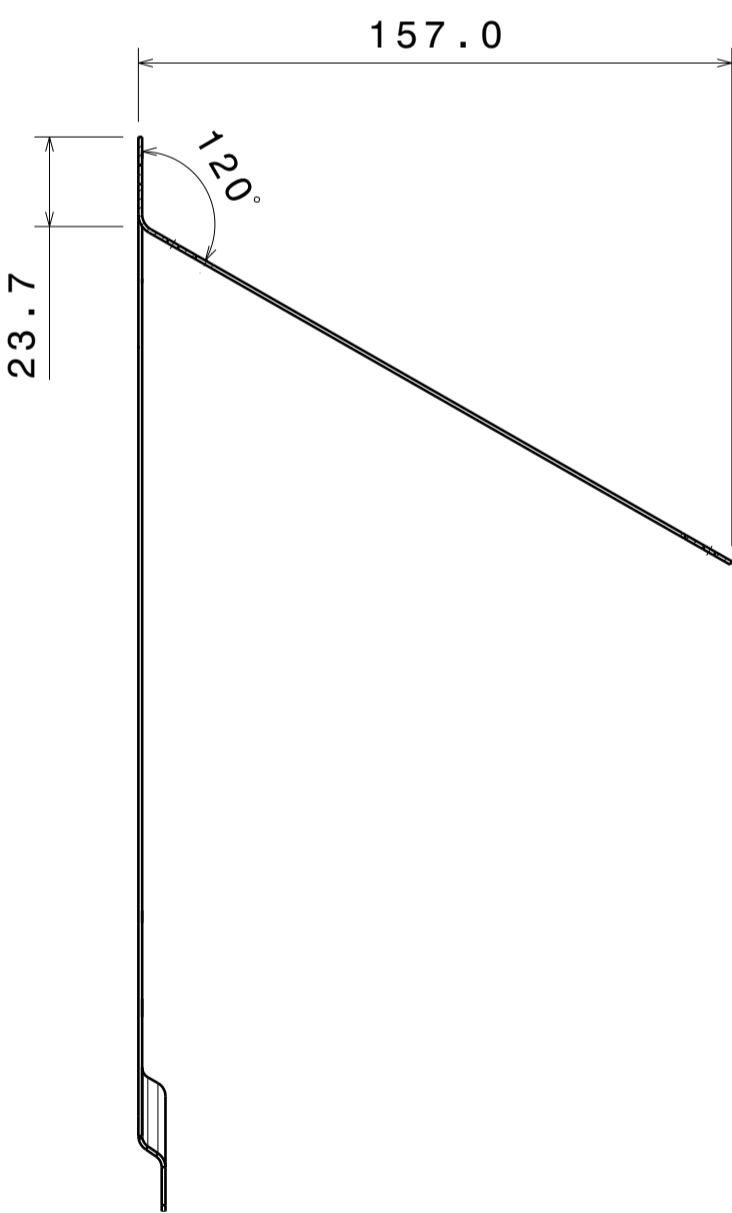
1



SECTION VIEW A-A
SCALE 1:1
2 POSN



ISOMETRIC VIEW
N.T.S



SECTION VIEW B-B

NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: $\phi 0.34$
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

PART MARK
TO QD5016 \otimes B 1 & 4

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETRES	
TOLERANCES ARE:	
DECIMALS	ANGLES
X. ± 1.0	± 0.5 DEG
.X ± 0.5	
.XX ± 0.25	
.XXX ± -	
SURFACE FINISH	3.2
DO NOT SCALE DRAWING	

THIRD ANGLE PROJECTION	
DRG PER ASME Y14.5M-1994 OR BS 8888	
APPLICATION	
NEXT ASSY	
USED ON	
QD21939	
QD05043	

APPROVALS	
DRAWN BY	S D CLARKE
DRG CHCK	T CLARK
PROJ ENGR	
MFG ENGR	
TECH APPL	
DSGN APPL	
DSGN APPL	E C BULA
CONTRACT NO	

DATE	
25 JUN 2014	
25 SEP 2014	
PALL Aeropower Engineering, Portsmouth, England	
TITLE	
SCREEN FOD MAIN	
SIZE	A1
CAGE CODE	U0088
DRG NO	QD21987
ISS	P4Z
SCALE	1:2
WEIGHT	
SHEET	A OF A

CAD LOCATION
UKEH_CATDRW-133454